



**RETTIFICA SEMIAUTOMATICA 2-TA
2 TA-SEMI-AUTOMATIC GRINDING MACHINE
HALBAUTOMATISCHE SCHLEIFEN 2-TA**

cilindri
attrezzature
centraline
oleodinamica
presse



Increase your fluid power

DATI TECNICI

RETTIFICA SEMIAUTOMATICA

- diametro minimo 250 mm.; massimo 1600 mm. (oppure 2000 mm.)
- motore mola frontale Kw 2,2 giri/min 2800
- motori mole laterali Kw 2,2 cadauno giri/min 2800
- mola frontale diametro 300 x da 15 a 40 foro diametro 60
- mole laterali diametro 250 x da 15 a 40 foro diametro 60
- rotazione mandrino porta disco comandato da inverter velocità min. 60 giri/min., max. 150 giri/min.
- impianto di raffreddamento mediante due pompe Kw 0,33 cadauna
- bloccaggio disco mediante sistema meccanico
- sbloccaggio disco mediante sistema idraulico
- lubrificatore automatica dei carri mediante pompa a tempo
- potenza massima assorbita Kw 17
- pulsantiera comandi munita di computer per le impostazioni ciclo di lavoro
- dimensioni: L 3500 mm P 1800 mm H 2300 mm (per 1600)
L 3800 mm P 1800 mm H 2700 mm (per 2000)
- pesi: 3500 Kg (per 1600) 4400 Kg (per 2000)
(salvo modifiche apportate dal costruttore)

TECHNICAL DATA

SEMI-AUTOMATIC GRINDING MACHINE

- minimum diameter 250 mm, maximum one 1600 mm (or 2000 mm)
- front grinding whell motor 2.2 Kw, 2800 rpm
- side grinding whell motor 2.2 Kw each, 2800 rpm
- front grinding whell diam. 300 x from 15 up to 40 hole diam. 60
- side grinding whell diam. 250 x from 15 up to 40 hole diam. 60
- rotation of disk supporting spindle controlled by inverter: speed minimum 60 rpm, maximum 150 rpm
- cooling system with two pumps 0.33 Kw each
- disk locking by means of mechanic system
- disk unlocking by means of hydraulic system
- automatic lubrication of the carriages by means of temporized pump
- maximum absorbed power 17 Kw
- control push-button panel equipped with computer for the working cycle setting
- dimensions: L 3500 mm D 1800 mm H 2300 mm (for 1600)
L 3800 mm D 1800 mm H 2700 mm (for 2000)
- weights: 3500 Kg (for 1600) 4400 Kg (for 2000)
(the subject technical data can be changed by the manufacture with the aim to increase the machine performances)

TECHNISCHE DATEN

HALBAUTOMATISCHE SCHLEIFEN

- Min. Durchmesser 250 mm.; Max Durchmesser 1600 (bzw. 2000)
- Schleifscheibe Stirn-Motor Kw 2,2 U/min 2800
- Schleifscheibe Seite-Motoren Kw 2,2 iede. U/min 2800
- Stirn-Schleifscheibe Durchmesser. 300 x 15 bis 40, Bohrungsdurchmesser 60
- Seite-Schleifscheiben Durchmesser. 250 x 15 bis 40, Bohrungsdurchmesser 60
- Spindel mit Scheibehalterung durch Inverter gesteuert: Gesch. Min 6 U/min. Max 150 U/min.
- Kuehlungsanlage mit zwei Pumpen, iede Kw 0,33
- Scheibeklemmen durch mechanische Vorrichtung
- Scheibeentsperren durch hydraulische Vorrichtung
- Automatische Schmierung der Wagen durch Takt-Pumpe
- Max Leistung Kw 17
- Druckknopftafel mit Computer fuer Arbeitsablaufkarten
- Messungen: L 3500 mm T 1800 mm H 2300 mm (fuer 1600)
L 3800 mm T 1800 mm H 2700 mm (fuer 2000)
- Gewicht: 1600: 35 Zentner 2000: 44 Zentner
(mit Ausnahme von Aenderung der Hersteller)